

M E S A



**MINE ELECTRICAL
SAFETY ASSOCIATION INC.**

MINING
ELECTRICAL
SAFETY 2017
CONFERENCE

10 – 12 JULY 2017

**PULLMAN KING GEORGE SQUARE HOTEL,
BRISBANE**

mesaqlld.com.au



Earthing Essentials

Electro Magnetic Compatibility and Variable Speed Drives



Introduction

Any electrical circuit interacts with the electrical environment

Electromagnetic field changes produce capacitive and inductive coupling

The level of coupling depends on the **field strength** and **speed of change**

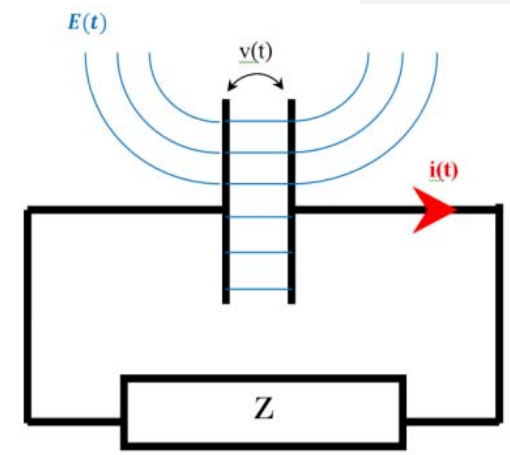
Magnetic coupling is caused by current (inductive)

Electric coupling is caused by Voltage (capacitive)



Overview

- A capacitor is not only a part labeled “capacitor” in an electrical device or what we see in PF correction systems
- It occurs whenever two conductors are close together, and
- If we apply a voltage V to any capacitor, an electric field E is established between the two capacitor plates (or conductors)
- If we change the voltage between the conductor plates (or conductors) a current i will flow through it



Overview

Electric motors are the workhorse of industry

They convert electricity into mechanical energy by driving pumps, fans and conveyors etc.

By applying a VSD to the motor, many benefits can be enjoyed

However, there are negative affects within low voltage systems and equipment earthing



Benefits

VSD's are primarily used to provide:

- Process Control

- Process Improvement

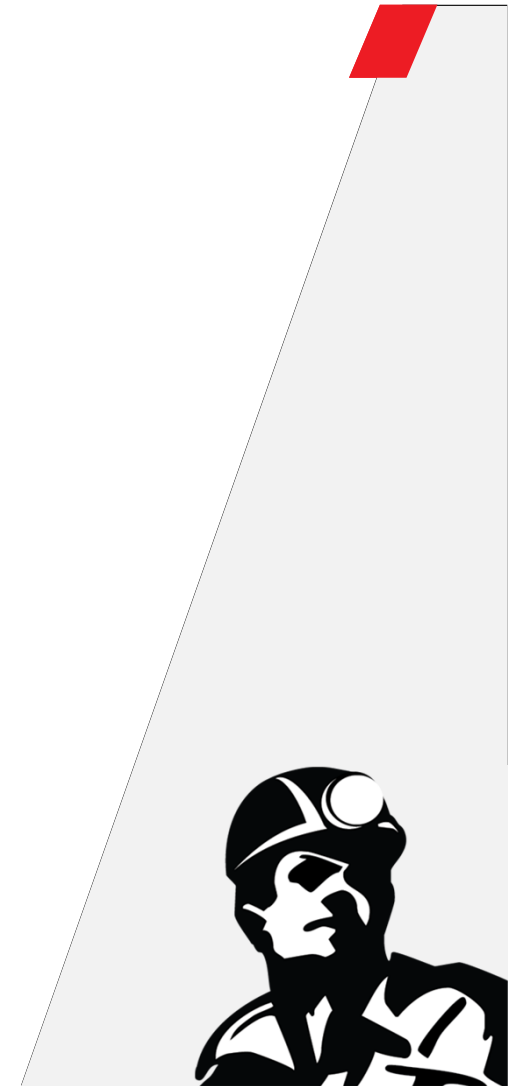
- Energy Savings

Other benefits

- Electrical protection of motor and load

- Reduce mechanical stresses

- Improve efficiencies and PF



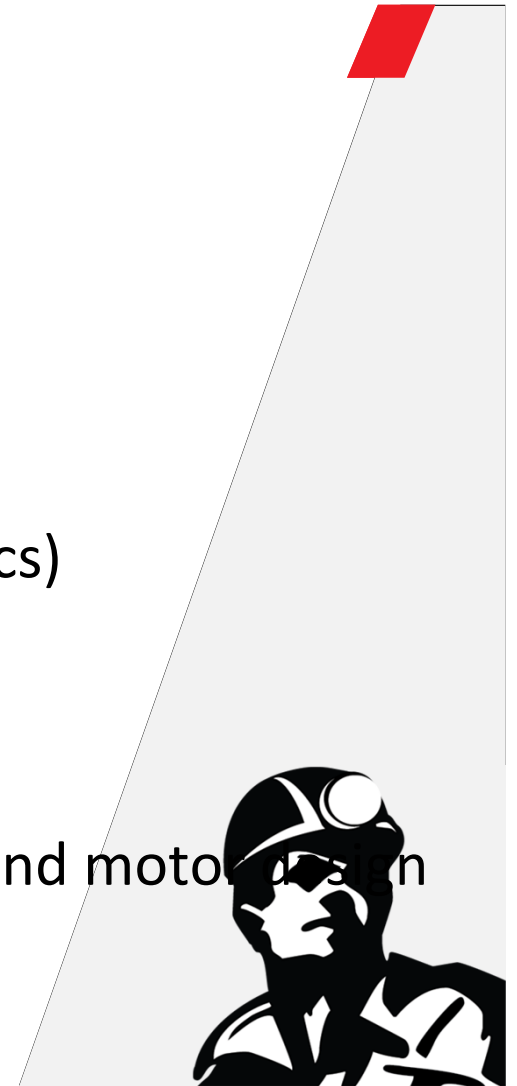
Disadvantages

VSD's can add to losses 1-3%

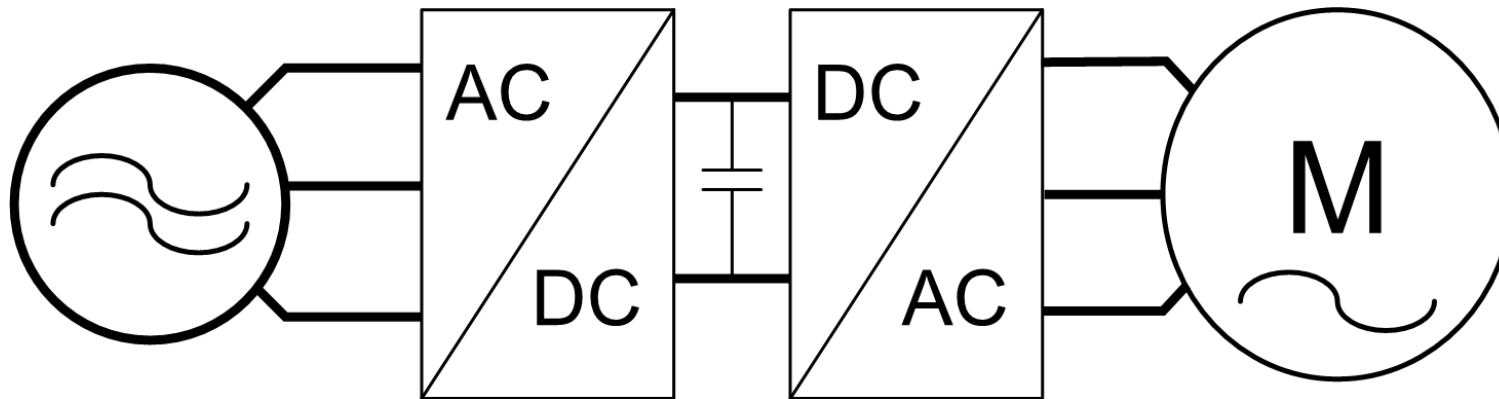
Will draw non-sinusoidal currents (produce harmonics)

Radiated and conducted emissions

And *Can* add additional installation costs to cabling and motor installation



Simplified Inverter Scheme

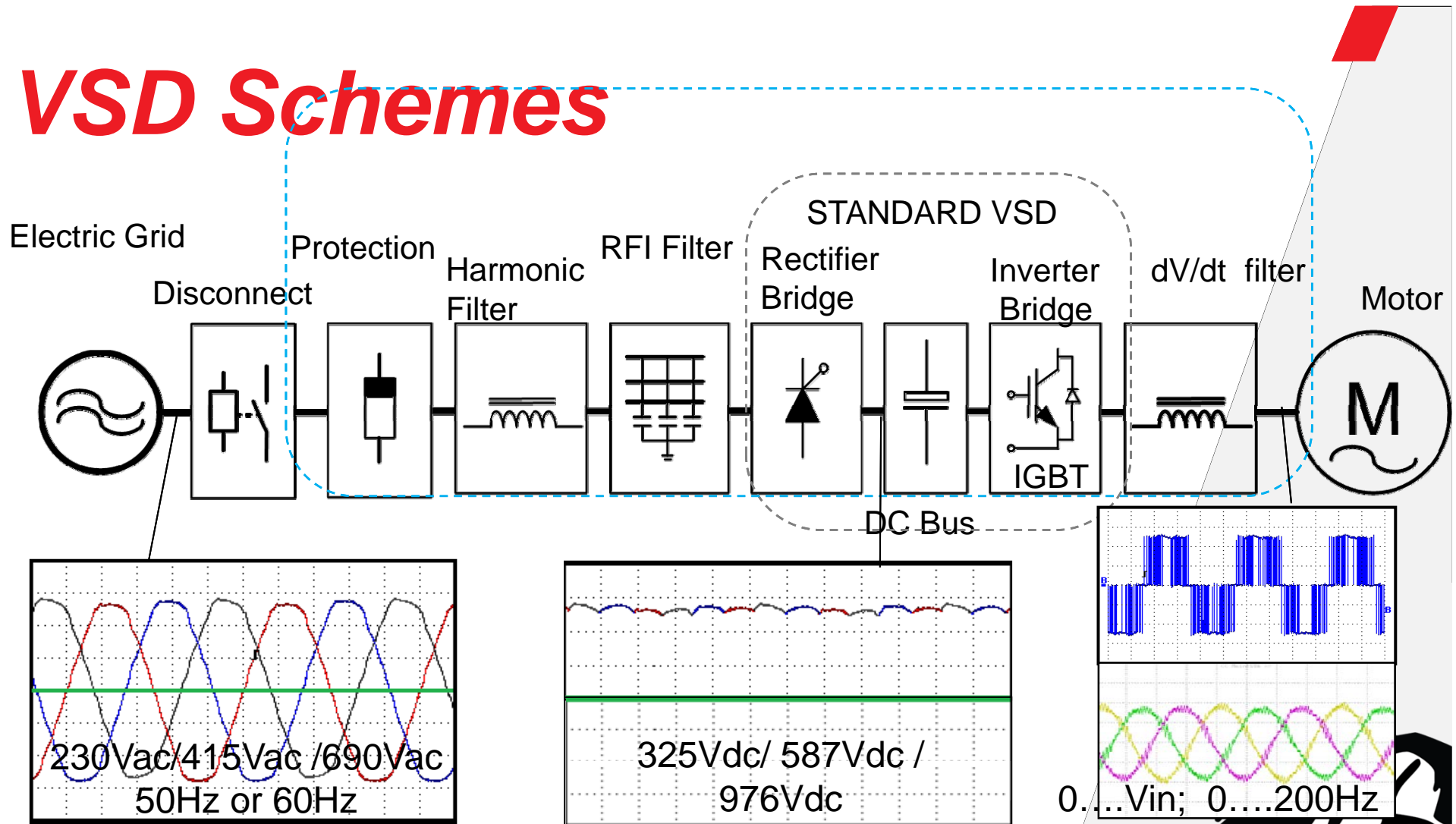


Voltage	230Vac 415Vac 690Vac	325Vdc 587Vdc 976Vdc	0....230 Vac 0...415 Vac 0...690 Vac
---------	----------------------------	----------------------------	--

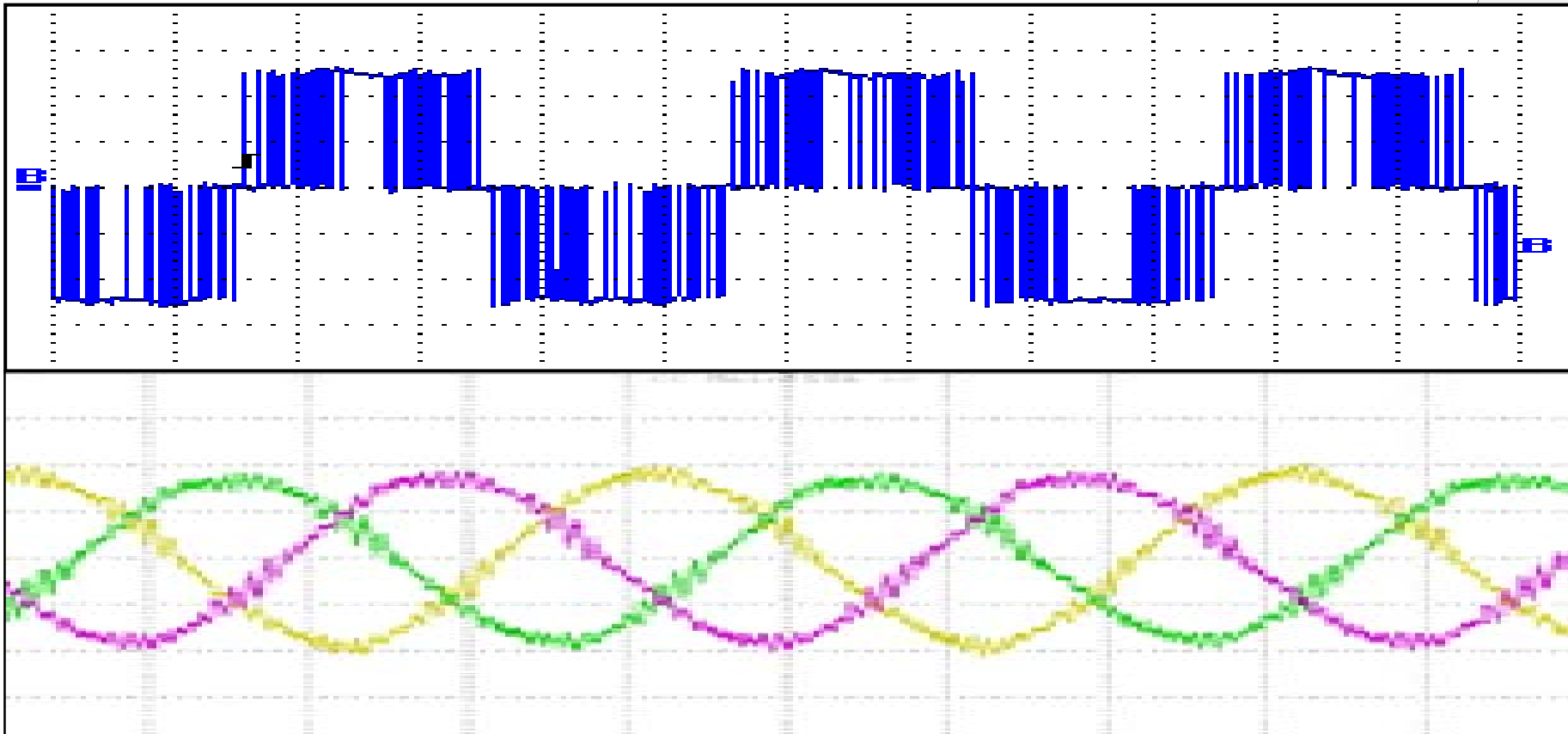
Frequency	50Hz or 60Hz	DC	0....200 Hz
-----------	--------------	----	-------------



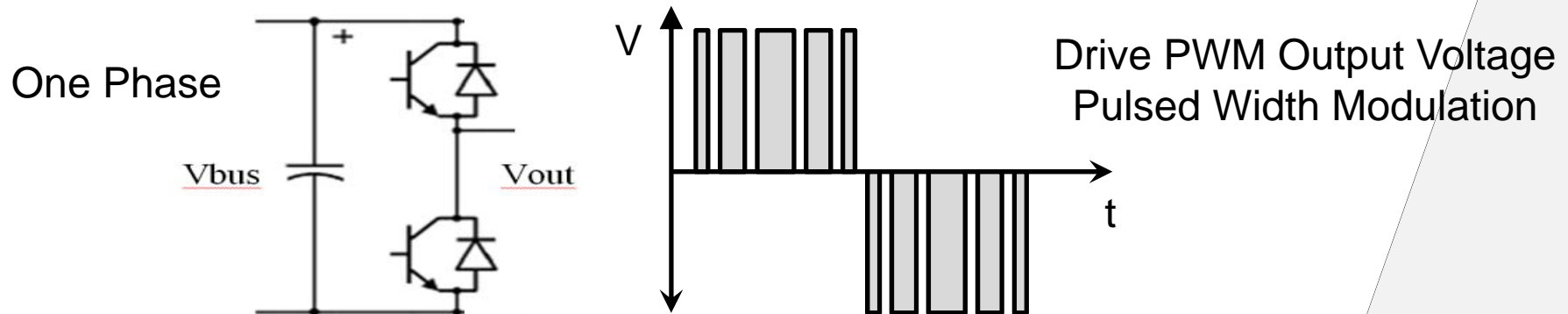
VSD Schemes



Examine the VSD output



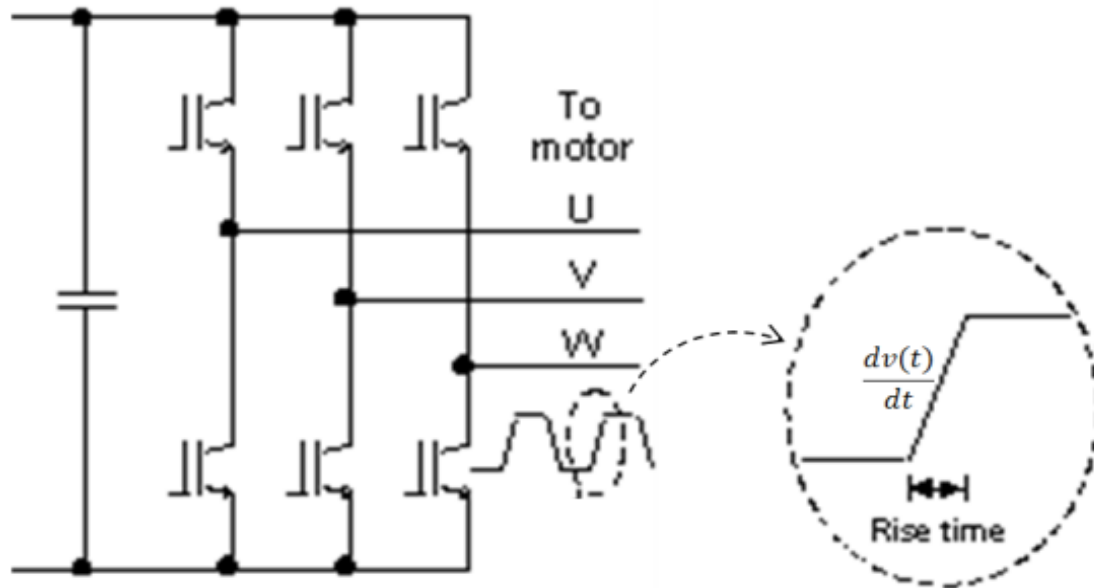
Electromagnetic Effects of Switching



- When the VSD is working the IGBTs are switching ON & OFF alternatively
- 1st, the upper transistor is ON/OFF, followed by both transistors being OFF then the lower transistor is switched ON/OFF and finally both transistors are switched OFF again
- The voltage at the output is changing all the time between $V+$ and $V-$ so the electric field on the surroundings of this conductor is also changing



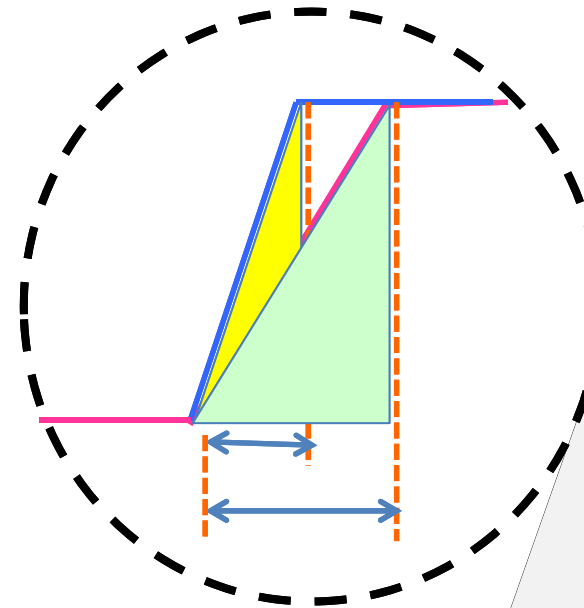
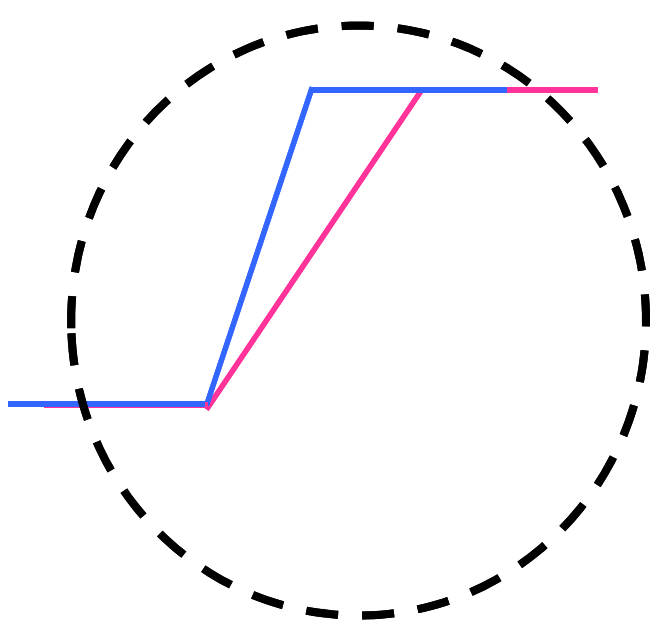
Electromagnetic Effects of Switching



Rectified voltage - V_{bus} is around 587V in a 415VAC drive and IGBTs are able to switch in less than $0.2\mu\text{sec}$, so the change in voltage over time - dV/dt , is extremely high and thus the field strength over the



Electromagnetic Effects of Switching

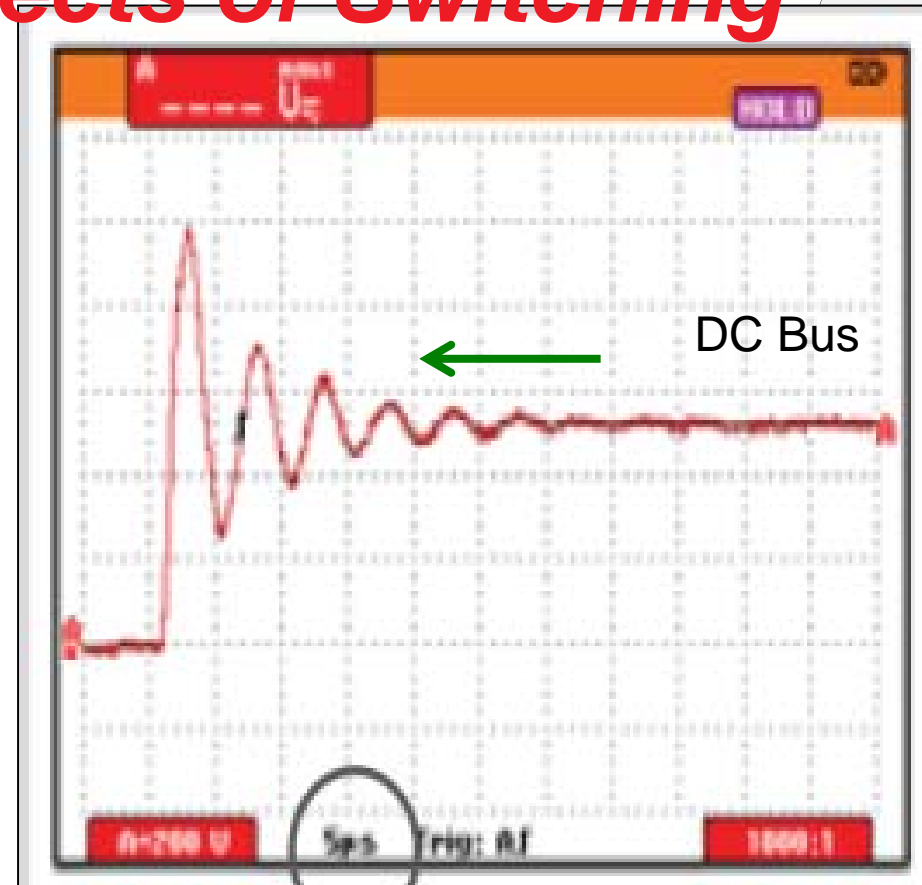


Rectified voltage - V_{bus} is around 587V in a 415VAC drive and IGBTs are a μsec switch in less than $0.2\mu\text{sec}$, so the change in voltage over time - dV/dt , is extremely high and thus the dE/dt

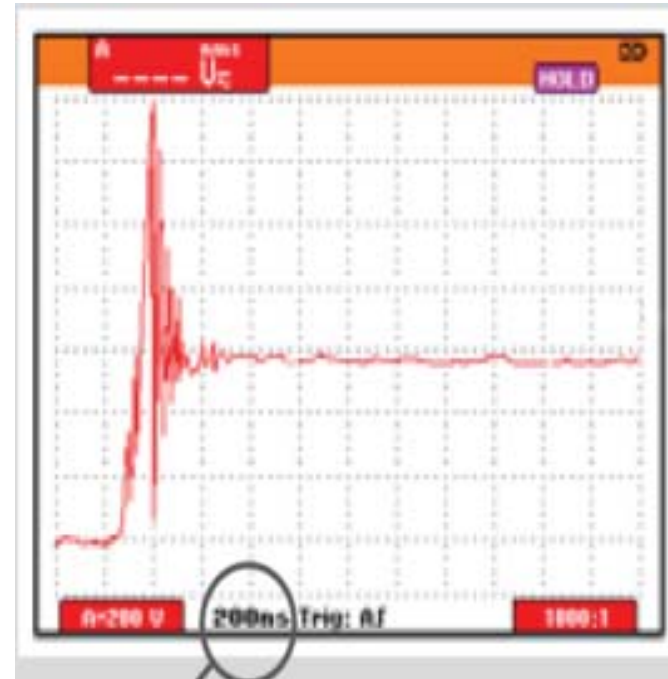


Electromagnetic Effects of Switching

Zoomed in view of igbt turning on.
Like a PID, the faster it is turned on,
the more overshoot occurs.



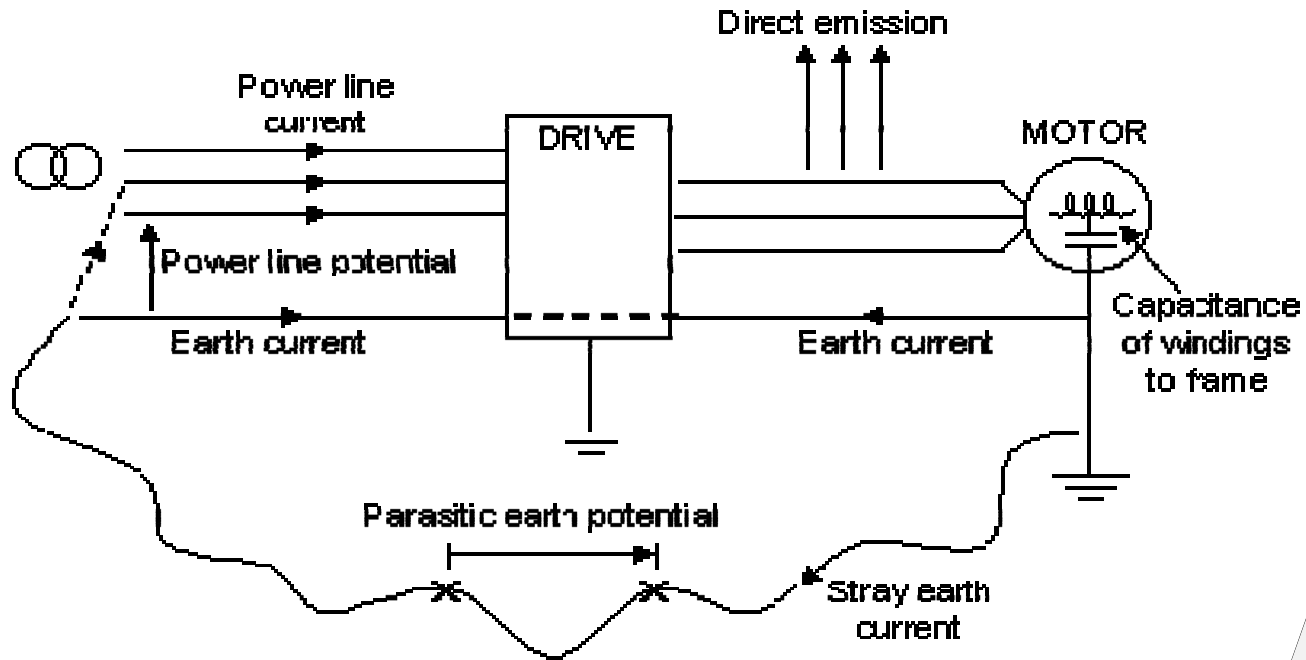
Electromagnetic Effects of Switching



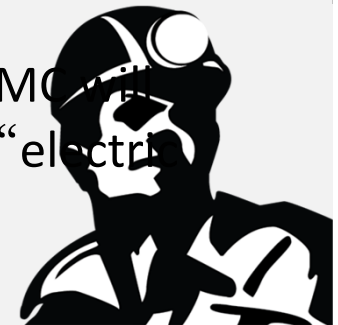
Actual view of igbt turning on. Like a PID, the faster it is turned on, the more overshoot occurs.



Common Mode Current Paths



VSDs always have some level of ground coupling so certain levels of CM current will flow outside the VSD. The high frequency CM emissions in VSDs are “electric field” dominant, although CMCs from magnetic couplings also exist.



Consequences

Now we understand the fundamental operations of VSD's what are the consequences?

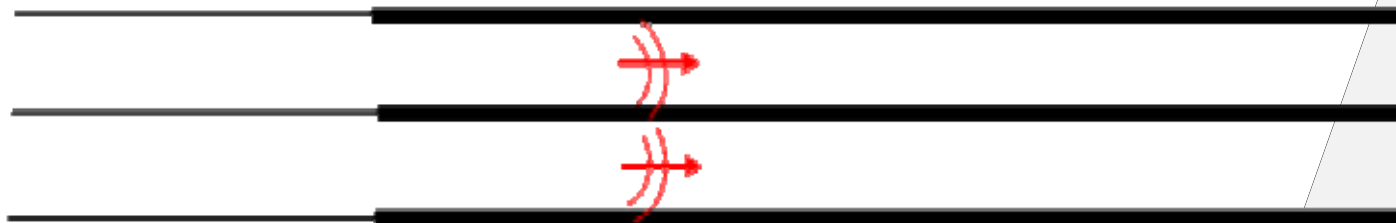
When we deal with very short rise times (in the μs range) we have to consider the wiring from the drive to the motor not as simple wires but as transmission lines in a low voltage system



Electromagnetic Energy

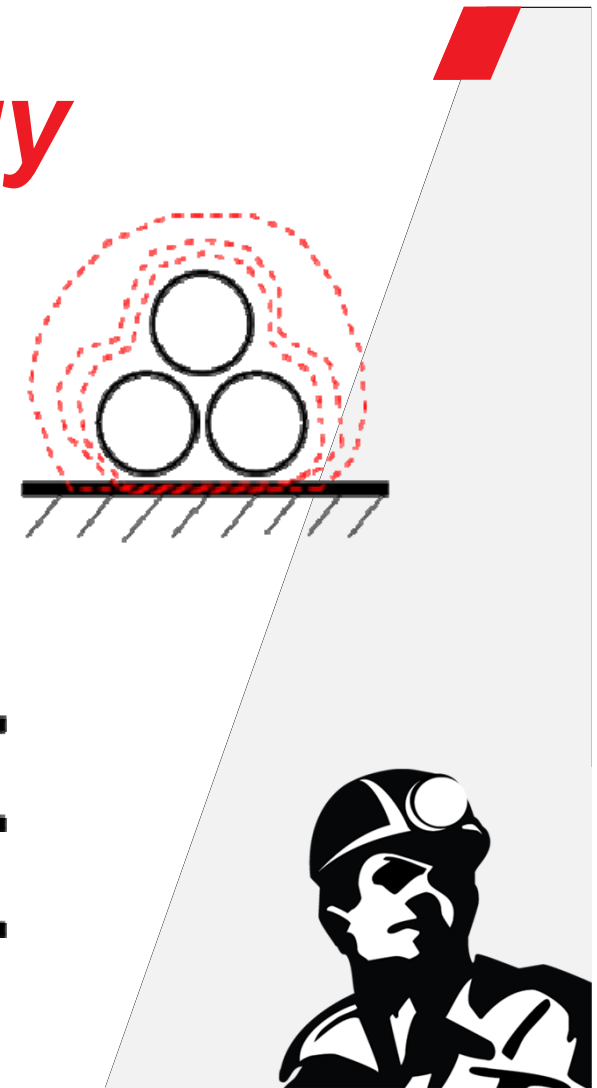
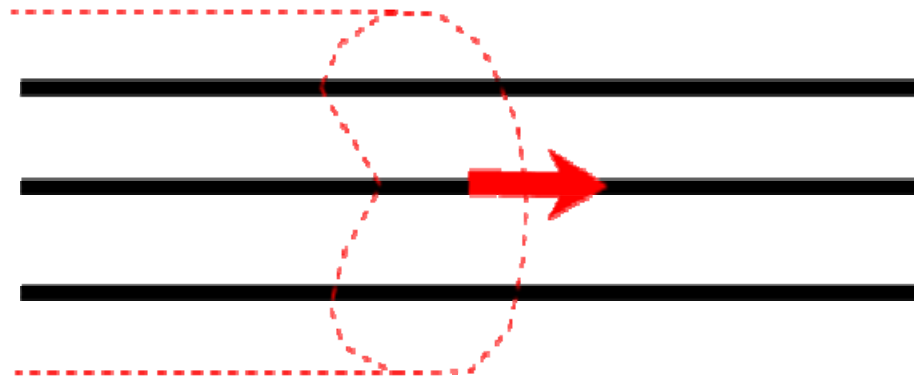


When dV/dt occurs, electromagnetic energy is transferred to the conductors associated with the IGBT's (capacitive effect) and of course the cables being switched.



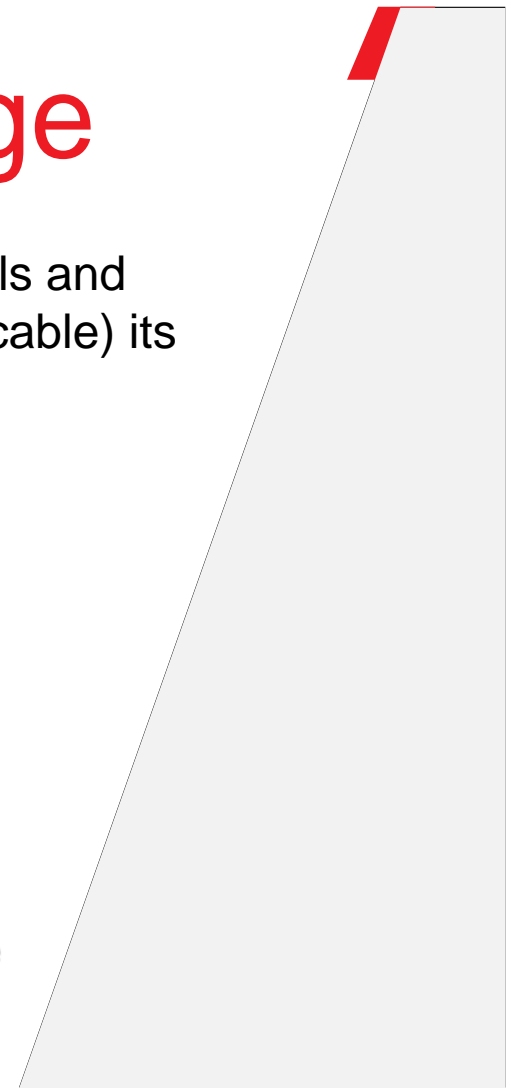
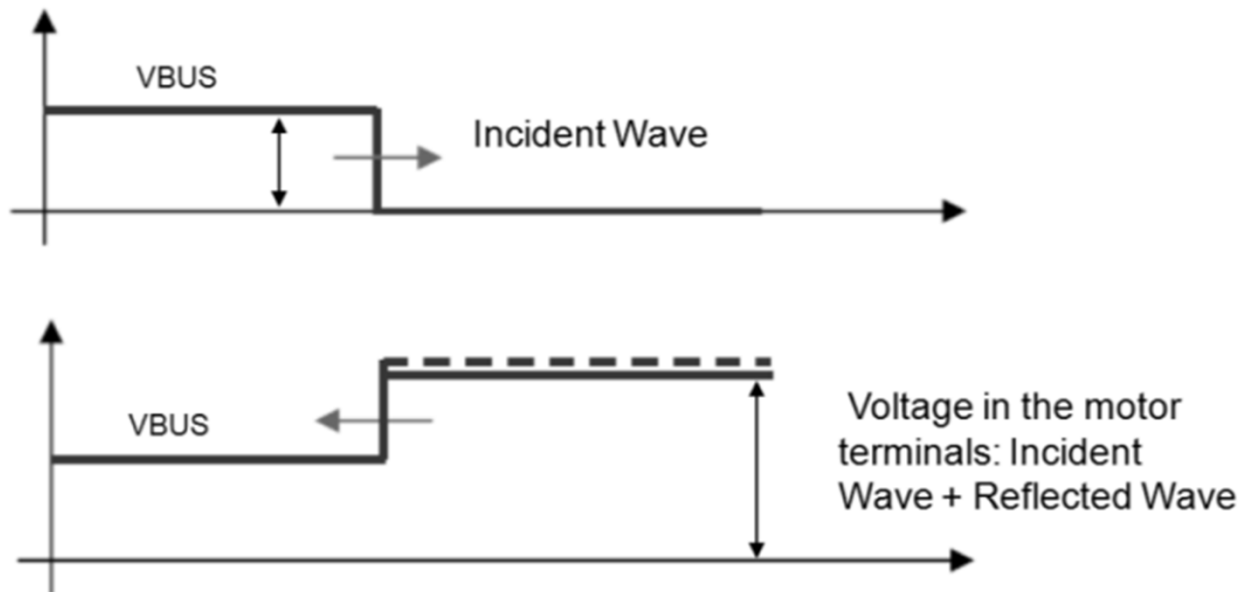
Electromagnetic Energy

The travelling EM energy is distributed in the space around the conductors and travels along the cables from the VSD to the motor



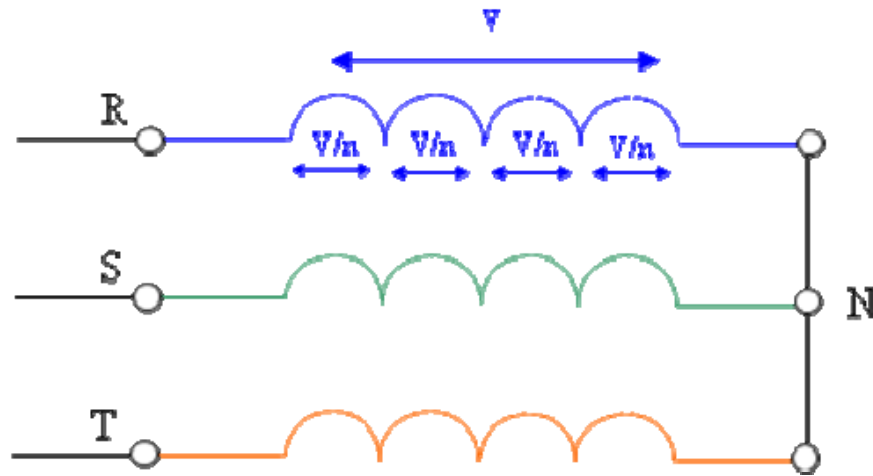
Winding Insulation Damage

Short rise times cause voltage reflections at the motor terminals and when voltage is reflected at the end of a transmission line (or cable) its magnitude (and dV/dt) is increased



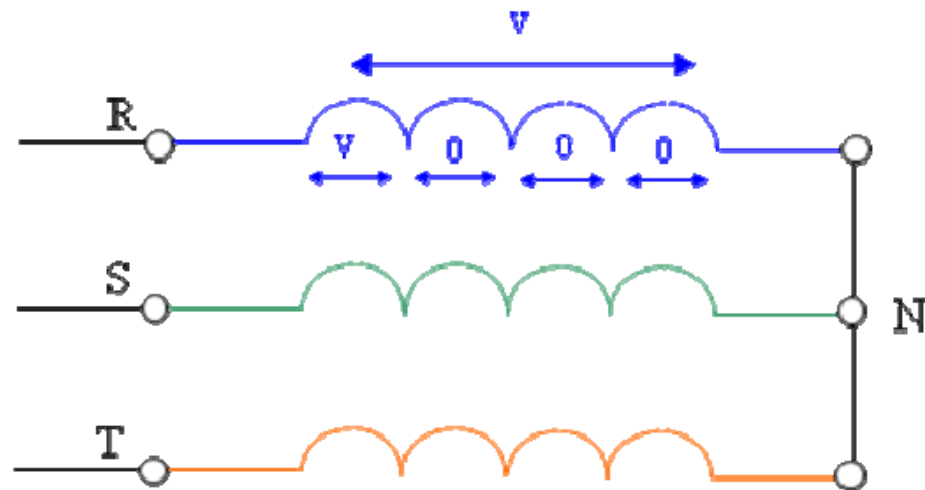
Winding Insulation Damage

When low rise time voltages (50 – 60Hz) are applied to an AC motor, the voltage space distribution across the windings is uniform



Winding Insulation Damage

But when high rise time (pwm voltages) (High dV/dt) are applied to an AC motor from a VSD output, the voltage space distribution across the windings is NOT uniform

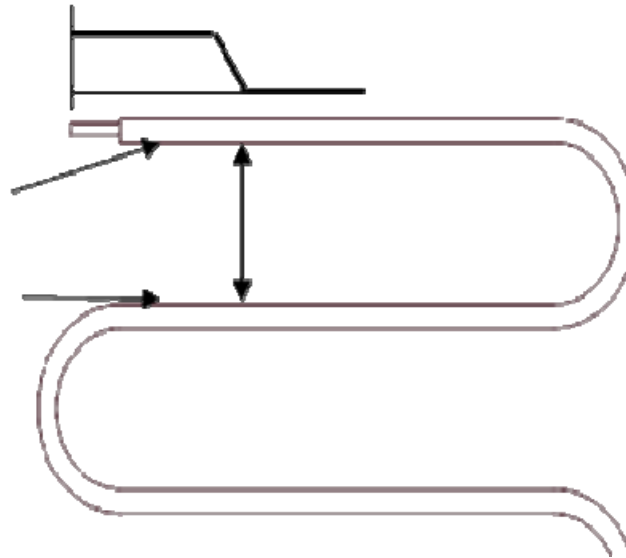


Winding Insulation Damage

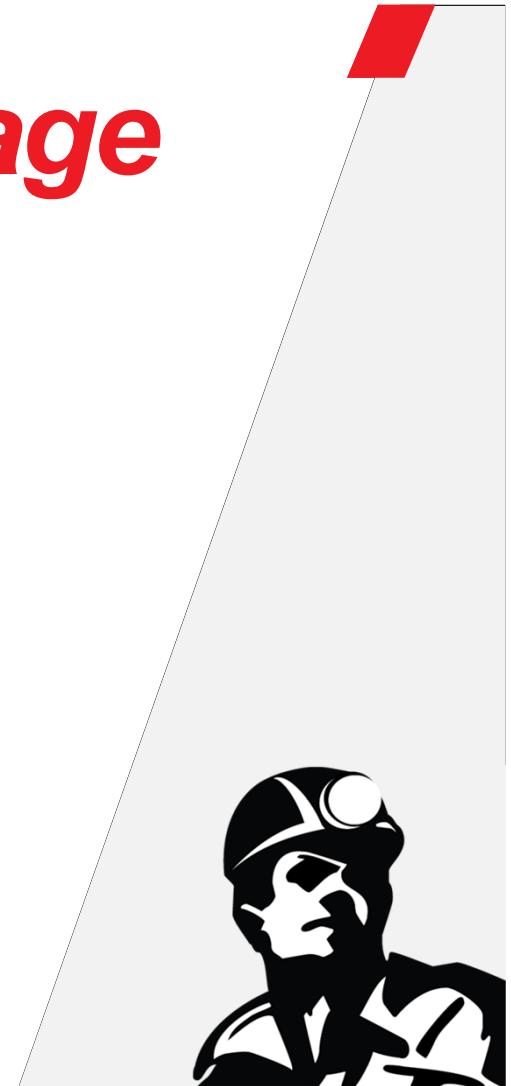
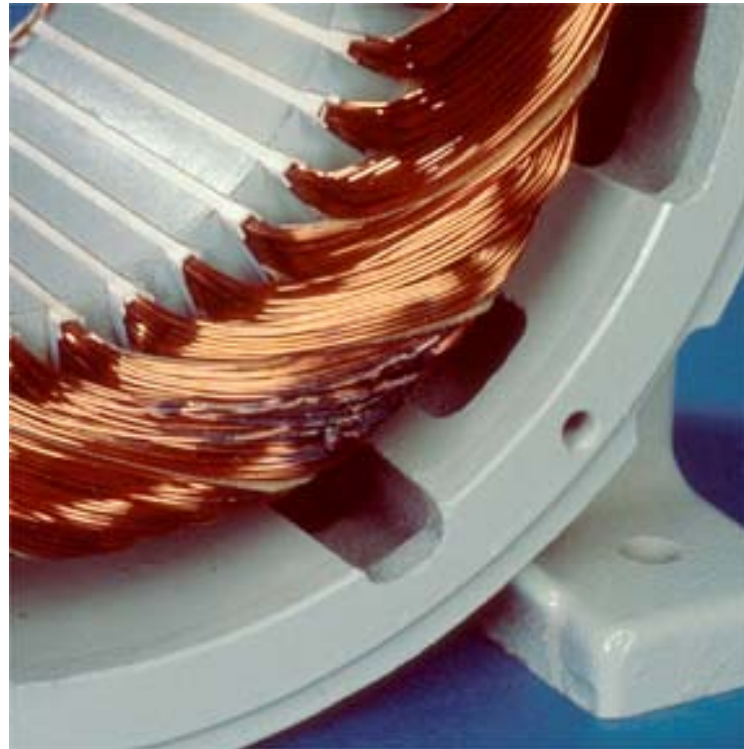
Damage in the motor insulation due to the use of PWM voltages come from dV/dt levels and peak voltages at the motor terminals.

$V = 2 \times V_{bus}$ plus
overshoot

Voltage
here is 0

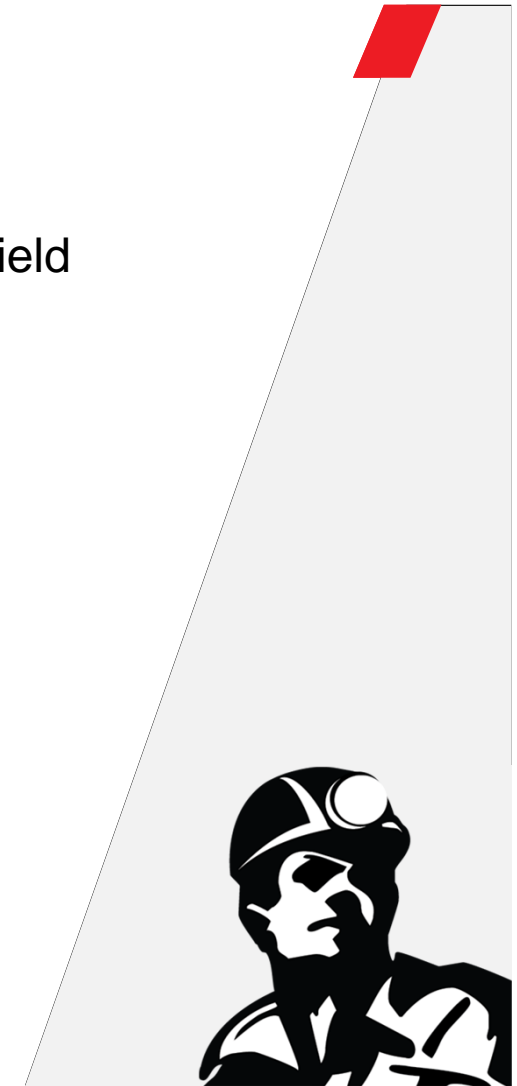
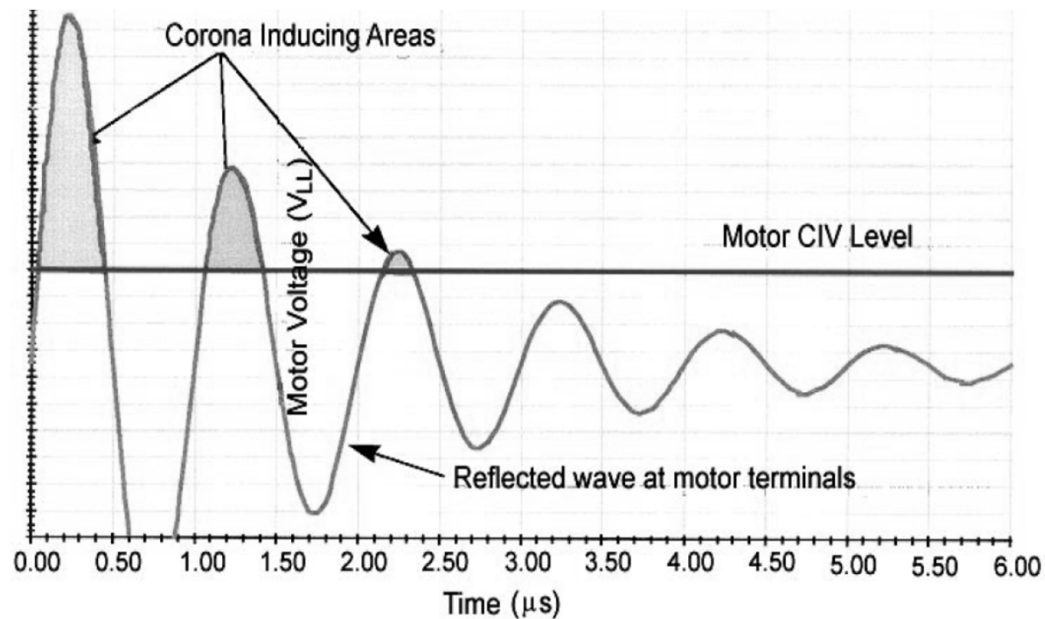


Winding Insulation Damage



Corona Discharge

Corona discharge occurs when the air is ionized by the electric field between the windings.



Corona Discharge

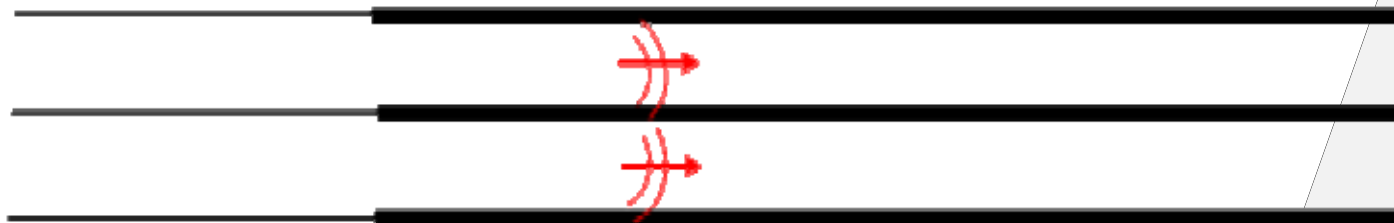
Corona discharge occurs when the air is ionized by the electric field between the windings.



Motor Bearing Damage

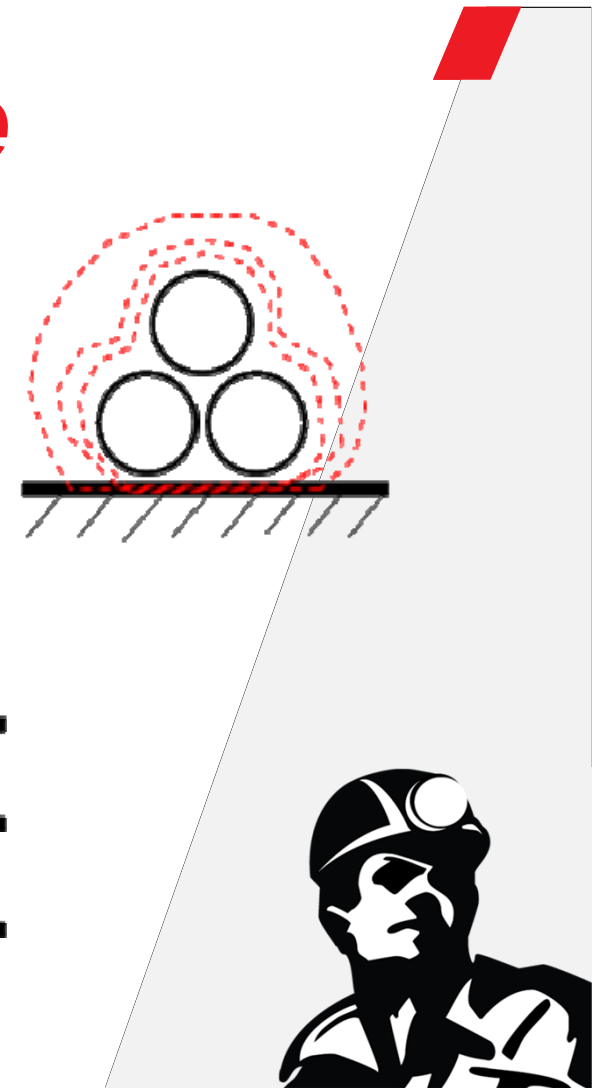
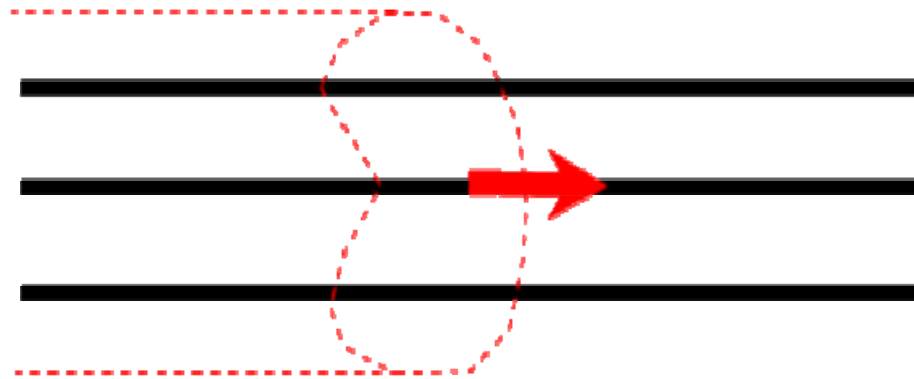


When dV/dt occurs, electromagnetic energy is transferred to the conductors associated with the IGBT's (capacitive effect) and of course the cables being switched.



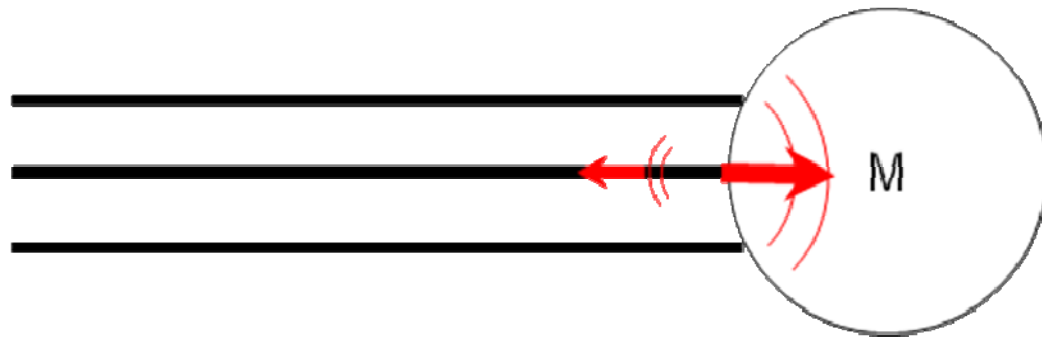
Motor Bearing Damage

The travelling EM energy is distributed in the space around the conductors and travels along the cables for the VSD to the motor



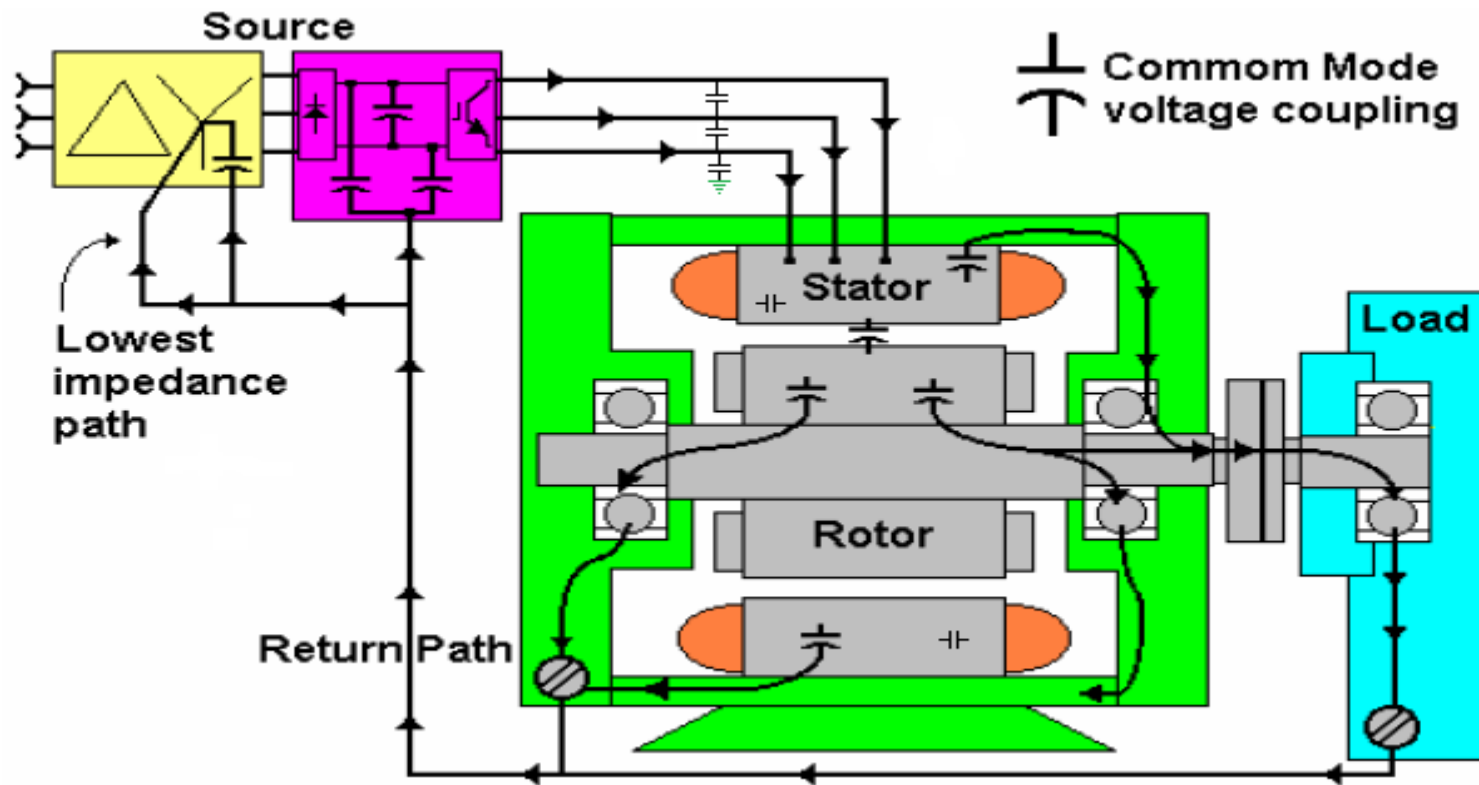
Motor Bearing Damage

When the EN energy arrives at the motor, part of it is absorbed by the motor and part rebounds back to the source



Motor Bearing Damage

If part of the energy finds a low impedance path to leave the motor, it will follow it



Motor Bearing Damage

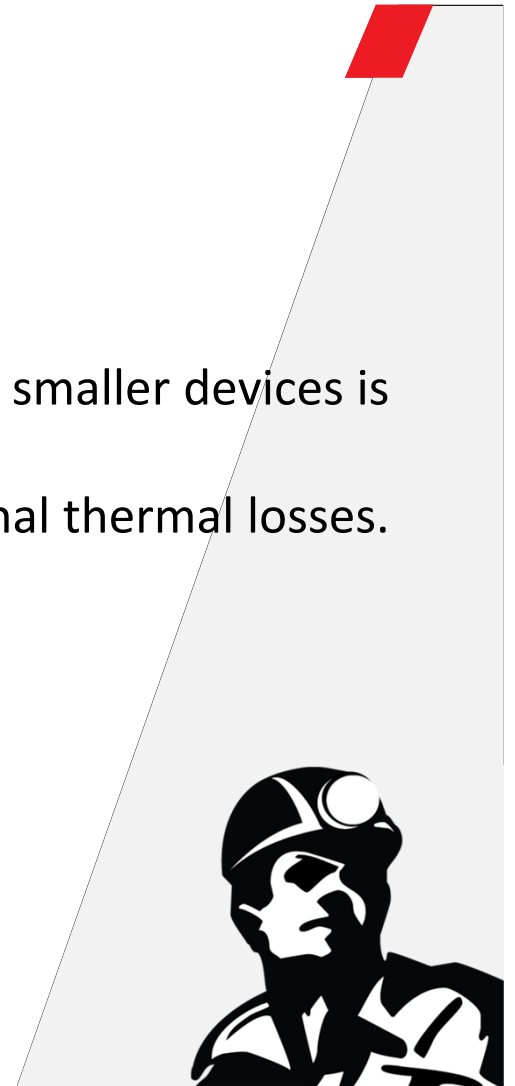
If part of the energy finds a low impedance path to leave the motor, it will follow it



Summary

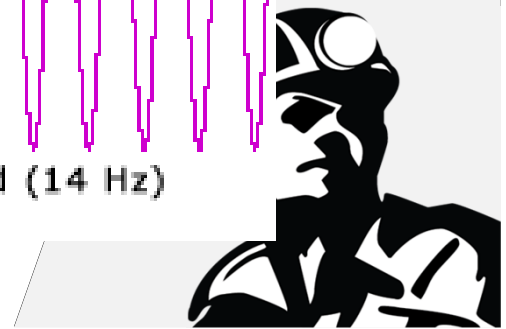
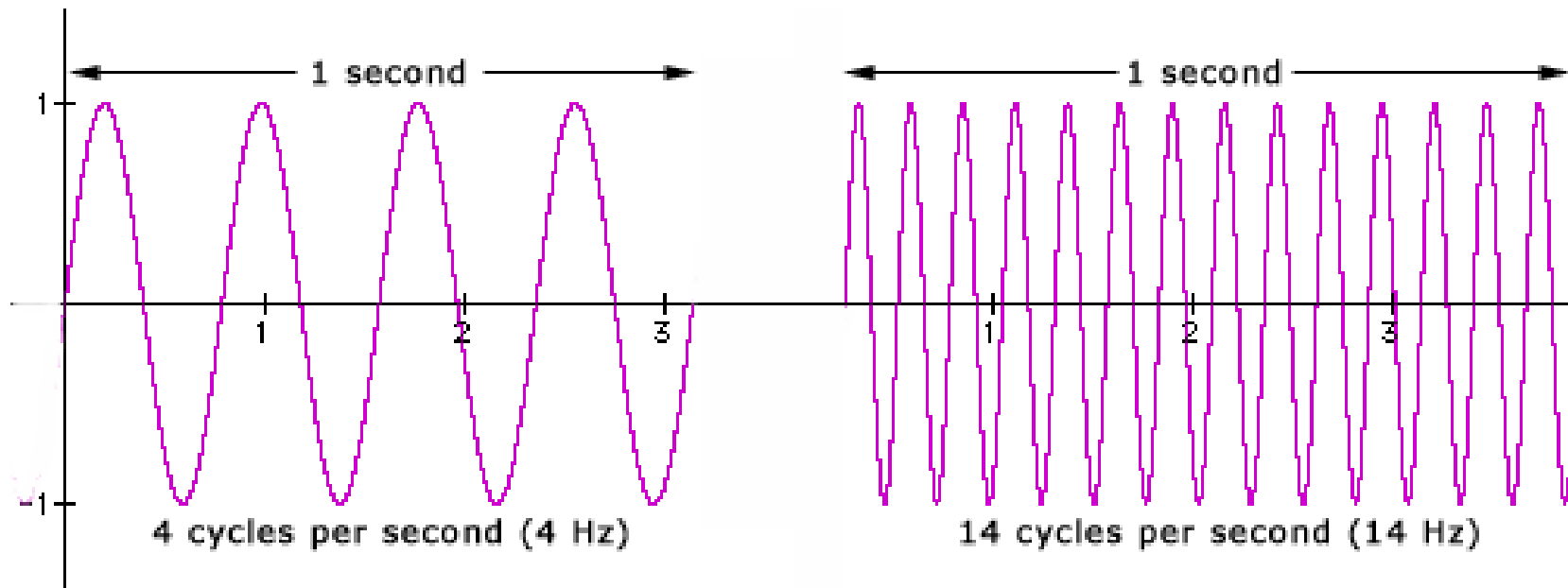
As with all modern electronic devices, the need for quicker and smaller devices is what fuels the industry. Less cost, smaller space and less internal thermal losses.

But faster is not always better.



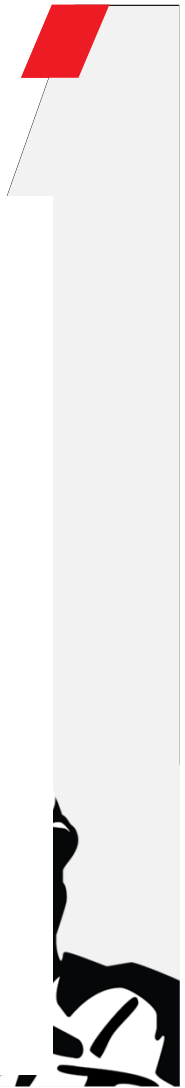
Practical Considerations

Reduce the carrier switching frequency

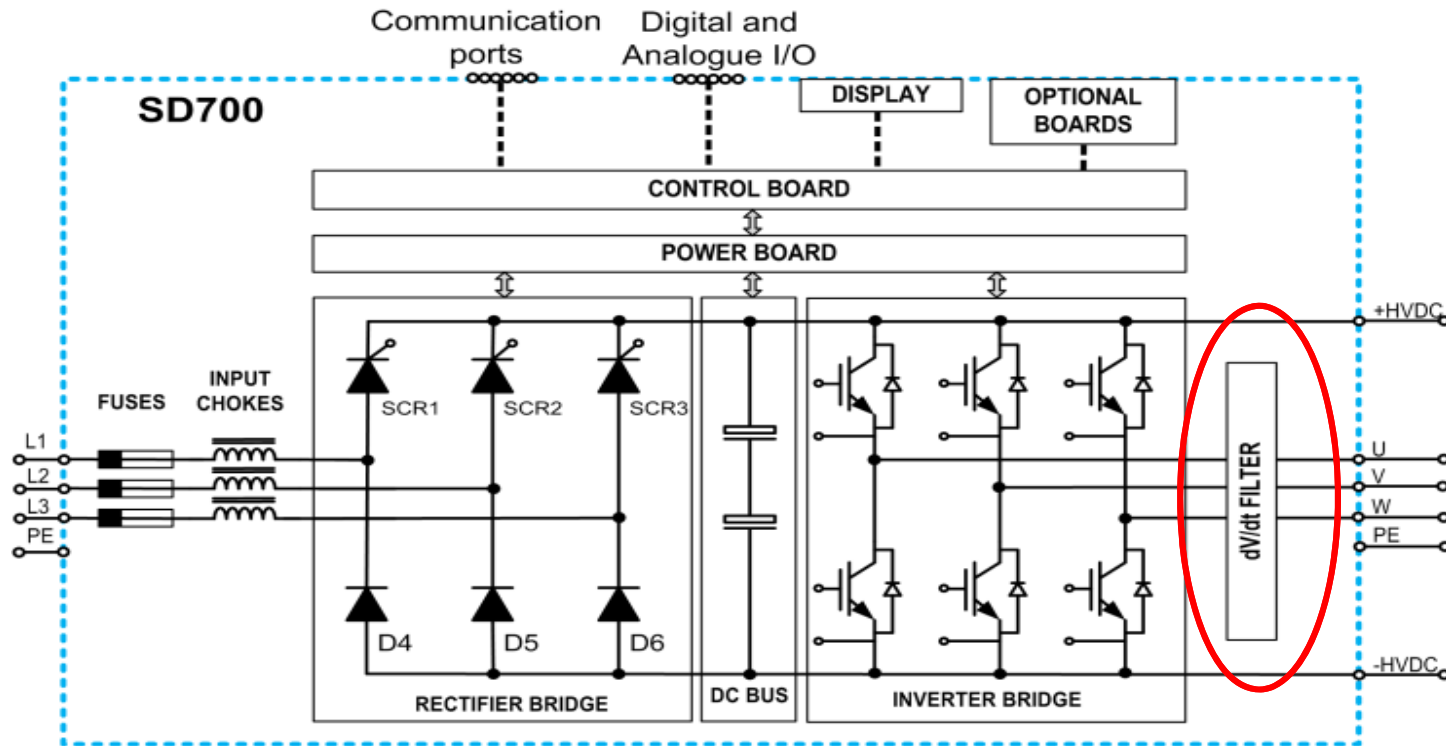


Practical Considerations

Locate the VSD near the equipment



Practical Considerations



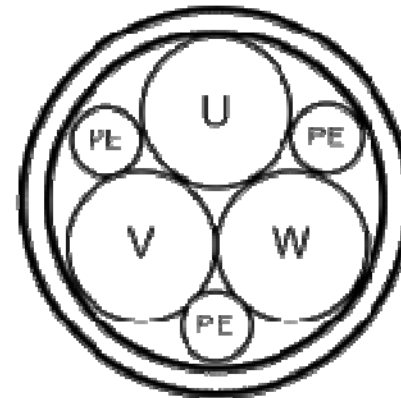
SD70DTG0006AI



Practical Considerations



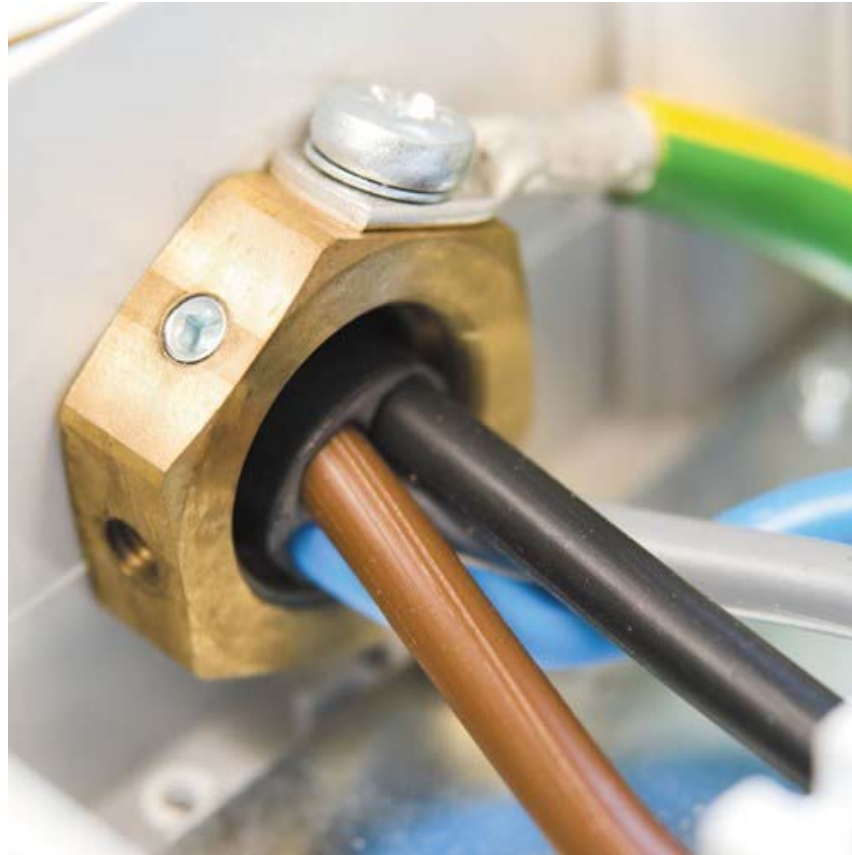
SHIELDED



Ideal symmetrical 3-wire cable plus
symmetrically arranged PE conductor- with
concentric shield

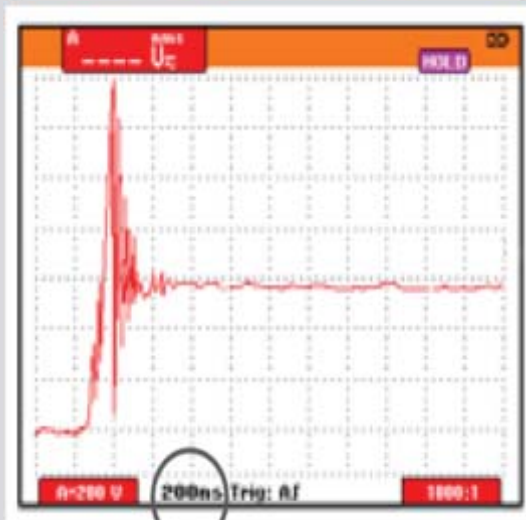


Practical Considerations



Practical Considerations

No dV/dt Filter



Peak voltage: 3.6xV_{LINE}

With dV/dt Filter



Peak voltage: 2.6xV_{LINE}

With dV/dt Filter and control of igt



Peak voltage: 2.1xV_{LINE}

Thank You

Nick Hughes
Power Electronics

